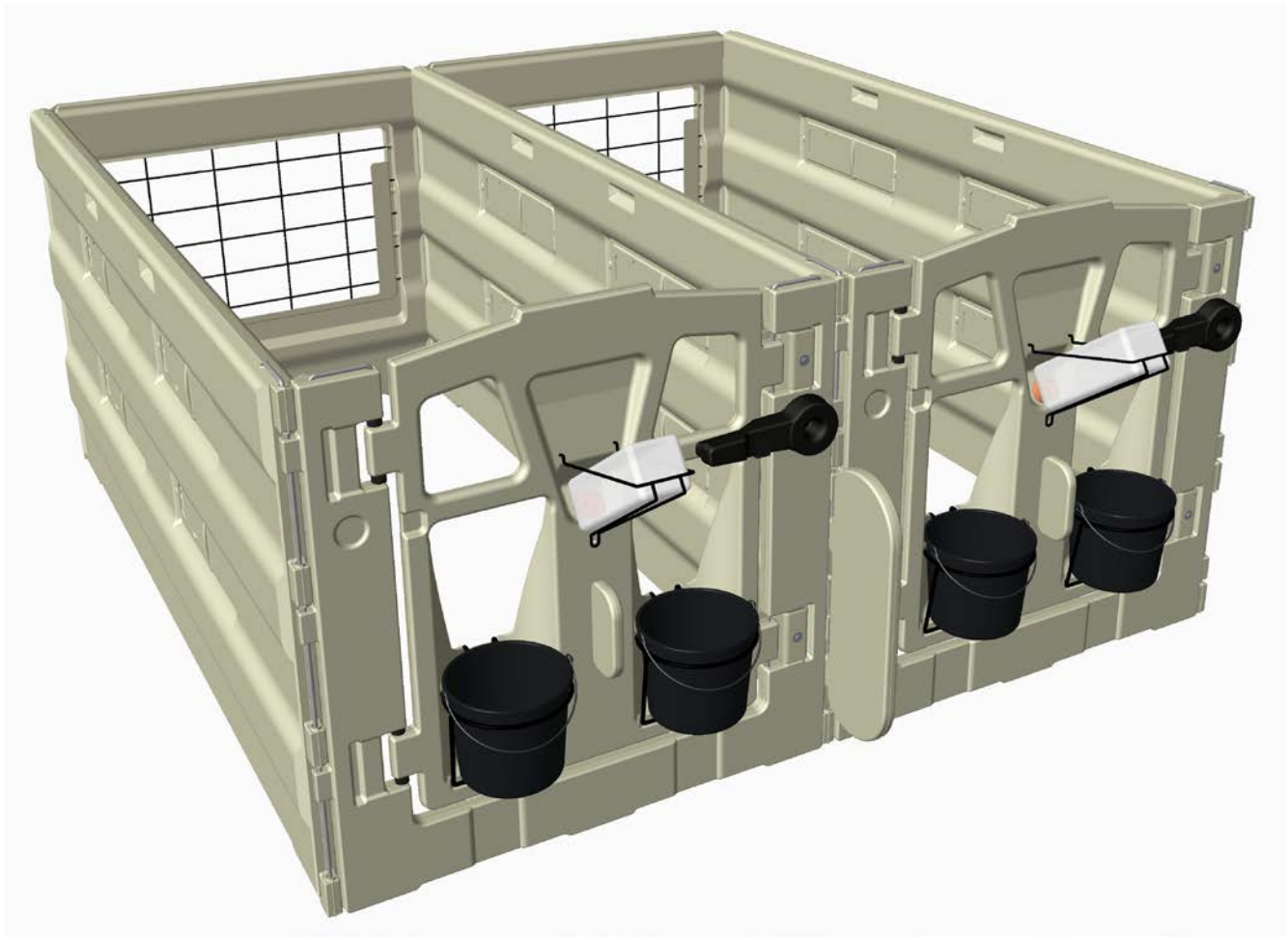




# Calf-Tel Pen System

## Assembly Instructions

(Instructions work for 4', 6', and the 7' Pen Systems)





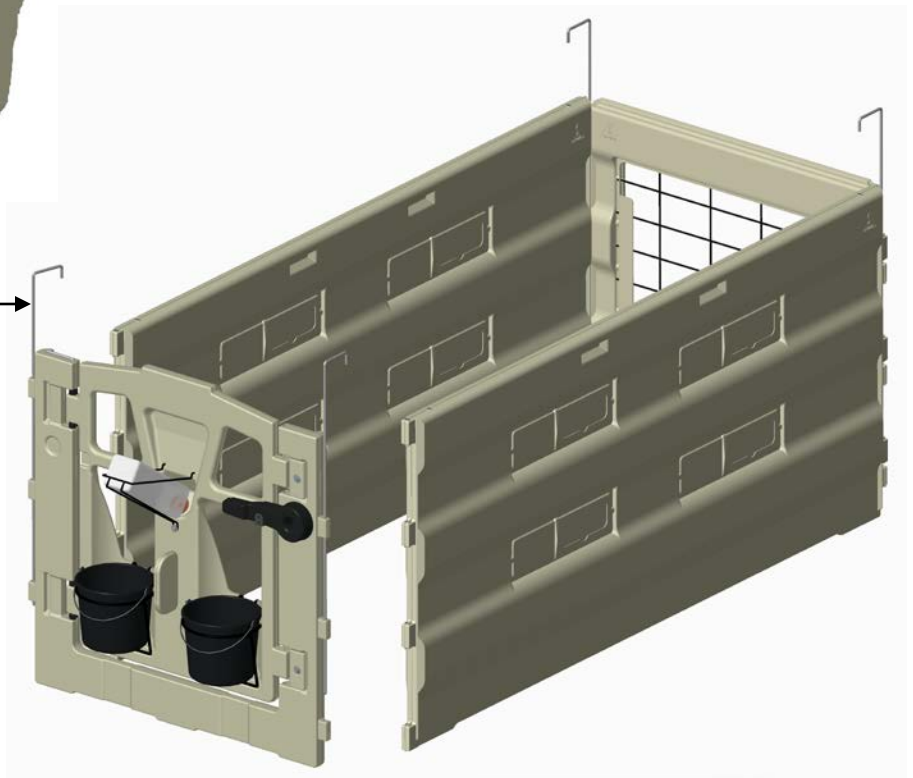
## ASSEMBLY OF PEN FRONT AND WALLS



START THE ASSEMBLY BY LINING UP THE TWO UNI-DIRECTIONAL ARROWS IN THE TOP, LEFT, BACK CORNER OF THE FIRST PEN

USE THE SAME ORIENTATION FOR THE SUCCESSIVE BACK AND SIDE PANELS

CH-6170-1  
4 PER



WITH ANY VERSION FRONT - LINE UP THE FINGER TABS OF THE DESIRED PANELS DROP L-ROD THROUGH THE HOLES



## GEN III PEN FRONT

### TOOLS REQUIRED:

7/16 OPEN END WRENCH  
7/16 SOCKET AND RATCHET  
1/2 OPEN END WRENCH  
1/2 SOCKET AND RATCHET

Item	Item Number	Description
1	CT-6150	FRONT DOOR ASSEMBLY
2	CT-6153	DOOR HANDLE
3	CT-6159	WIRE PAIL HOLDER
4	CH-3295	10 qt. PAIL (color may vary)
5	CT-6157	DOOR HANDLE BRACKET
6	CT-HDWE-010 CT-HDWE-005 CT-HDWE-006 CT-HDWE-007 CT-HDWE-008 CT-HDWE-009 CT-6160	DOOR HANDLE BRACKET KIT HEX CAP SCREW 5/16-18 X 2 SPLIT LOCK WASHER 5/16 FLAT WASHER 5/16 HEX NUT 5/16-18 HEX CAP SCREW 5/16-18 x 1.0 BACK-UP PLATE

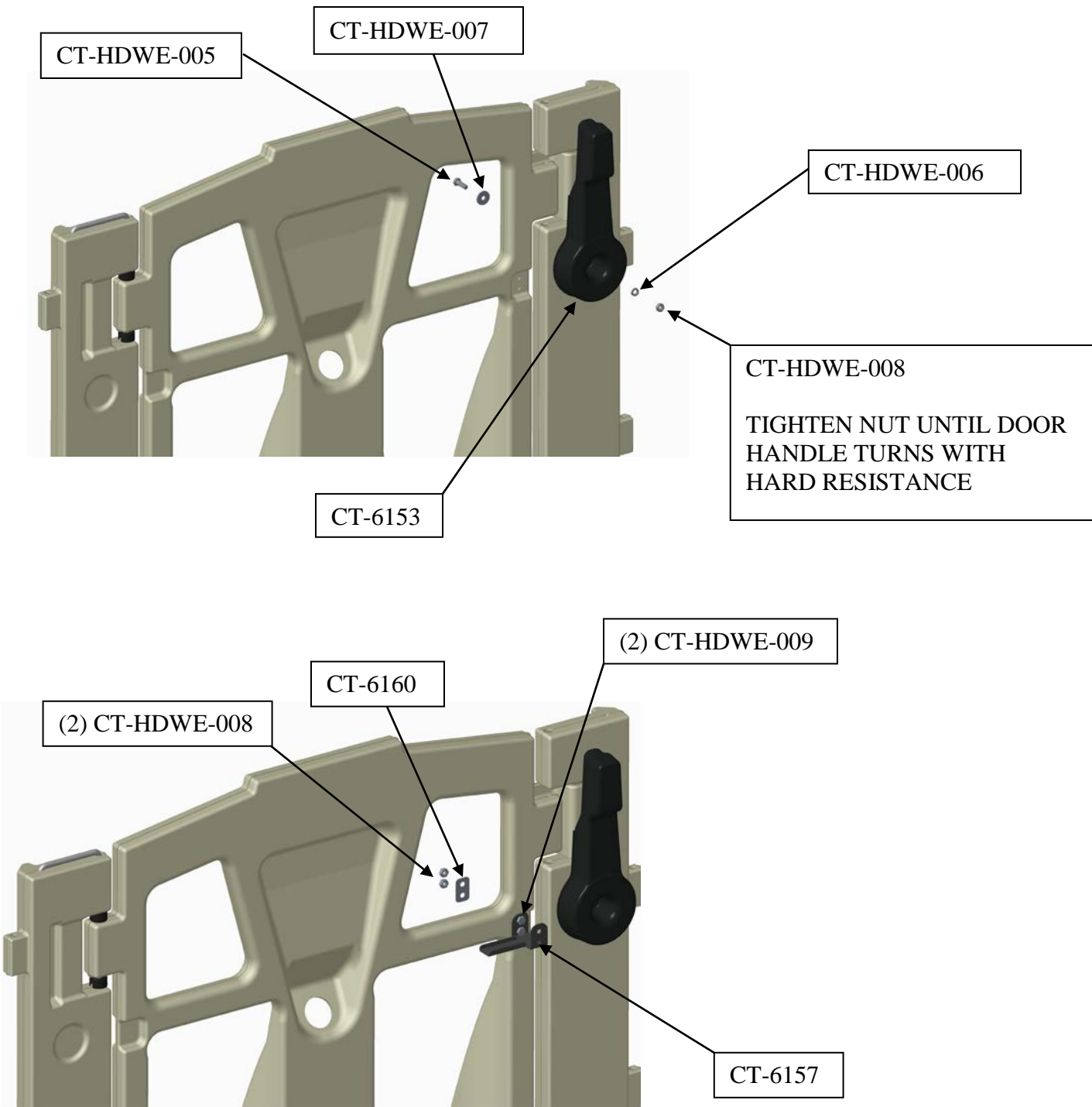
### OPTIONAL COMPONENTS

PEN EXTENDER
WIRE BOTTLE HOLDER
BOTTLE W/NIPPLE
PAIL DIVIDER



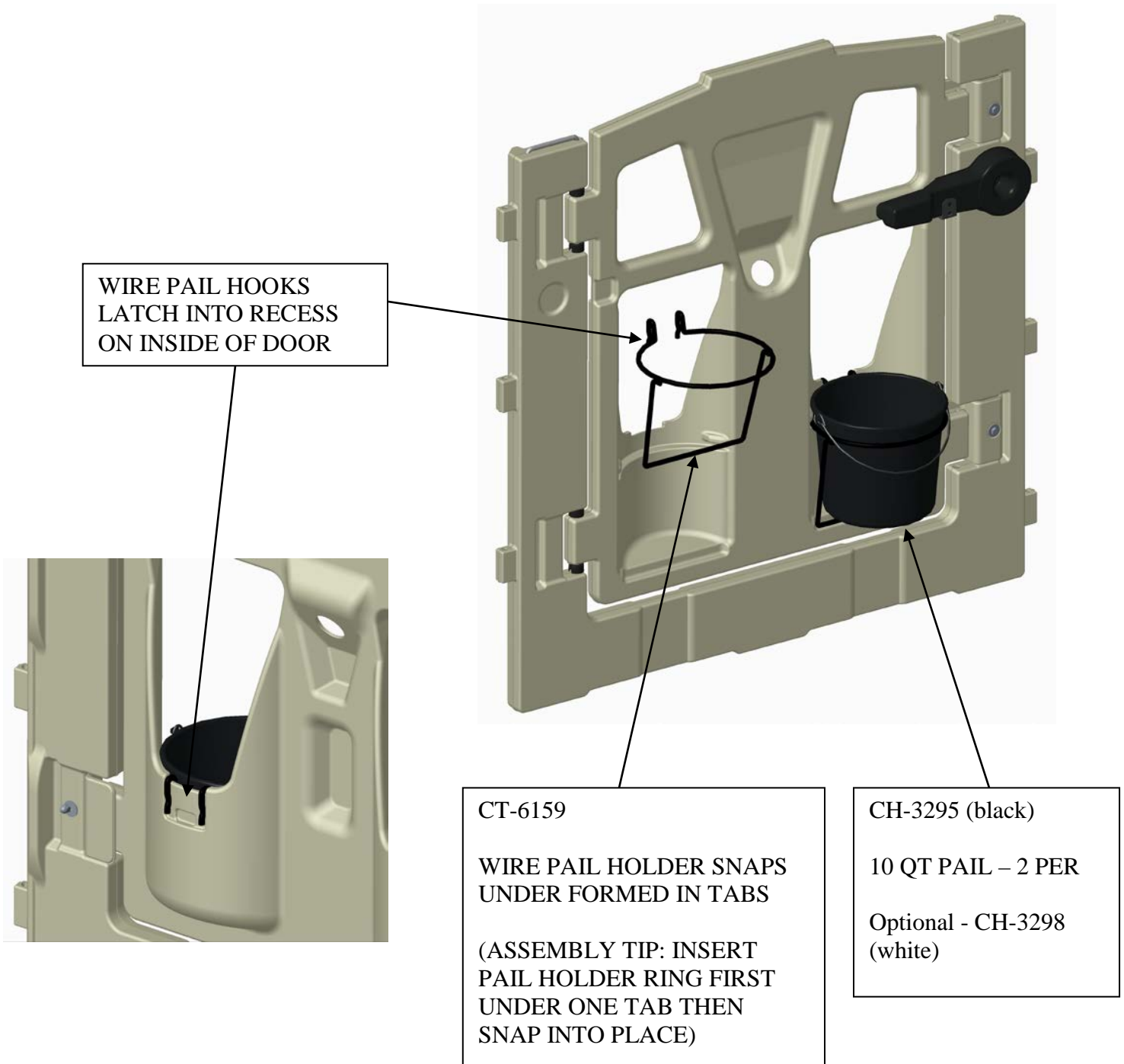


**DOOR HANDLE AND LATCH ASSEMBLY**



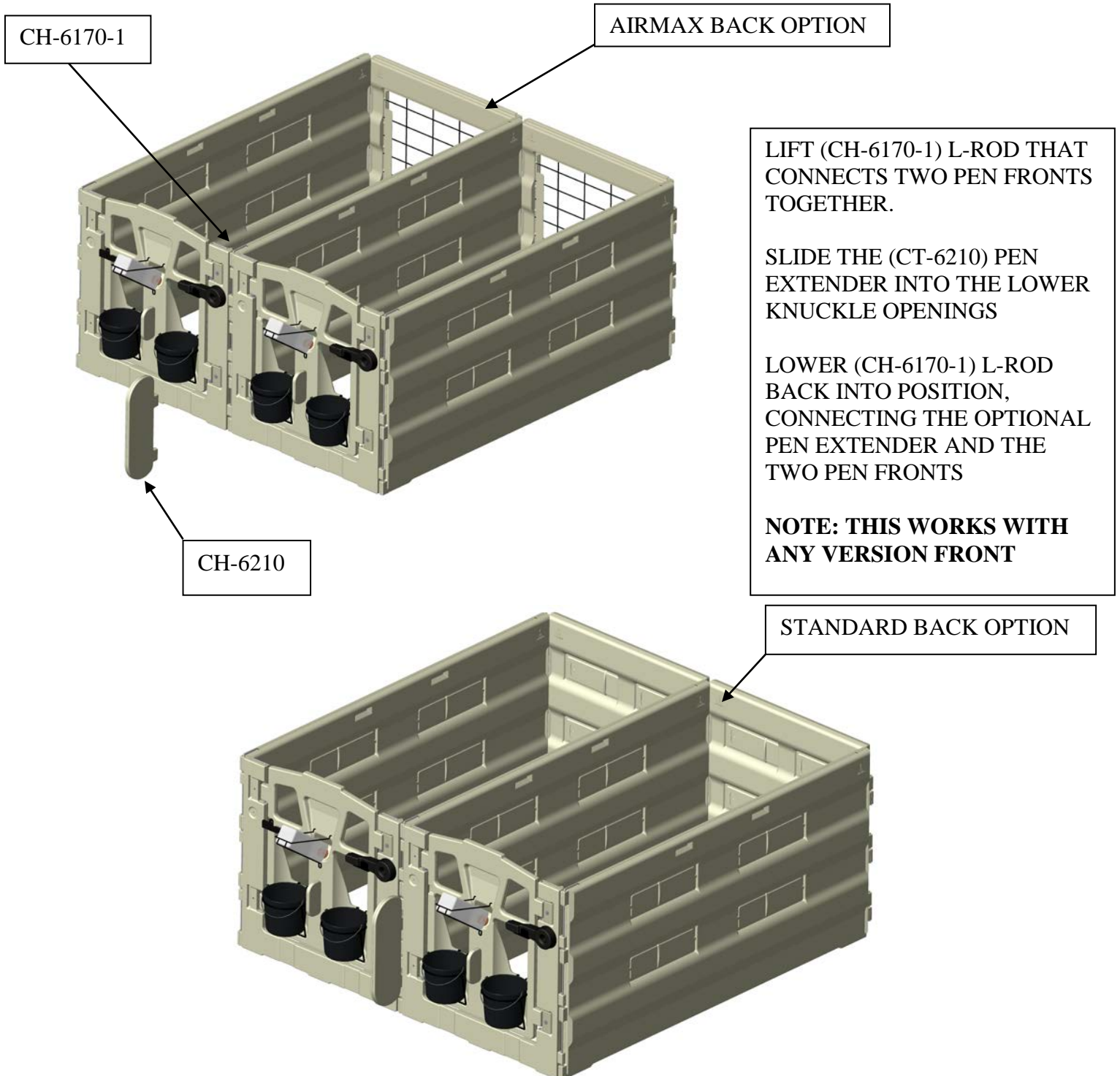


## PAIL HOLDER ASSEMBLY





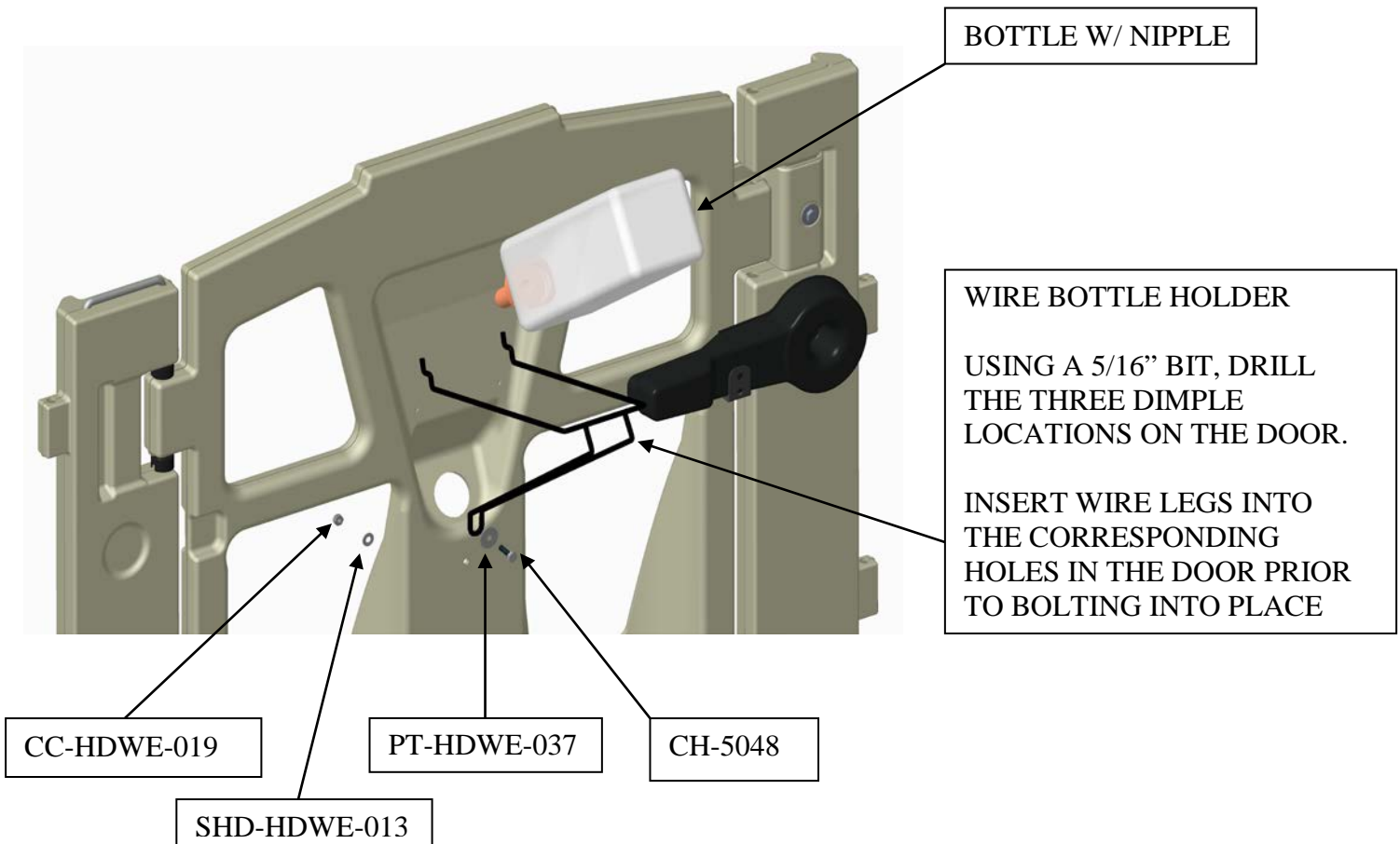
## OPTIONAL PEN EXTENDER INSTALLATION







## OPTIONAL BOTTLE HOLDER ASSEMBLY



INSTALL THE 1" CAP SCREW (CH-5048) AND THE 1" DIA. WASHER (PT-HDWE-037) THROUGH THE BOTTOM LOOP OF THE WIRE BOTTLE HOLDER.

USING THE SMALL FLAT WASHER (SHD-HDWE-013) AND THE NYLON LOCK NUT (CC-HDWE-019) TIGHTEN THE WIRE BOTTLE HOLDER TO THE PLASTIC DOOR.

SEE ABOVE



## OPTIONAL PAIL DIVIDER

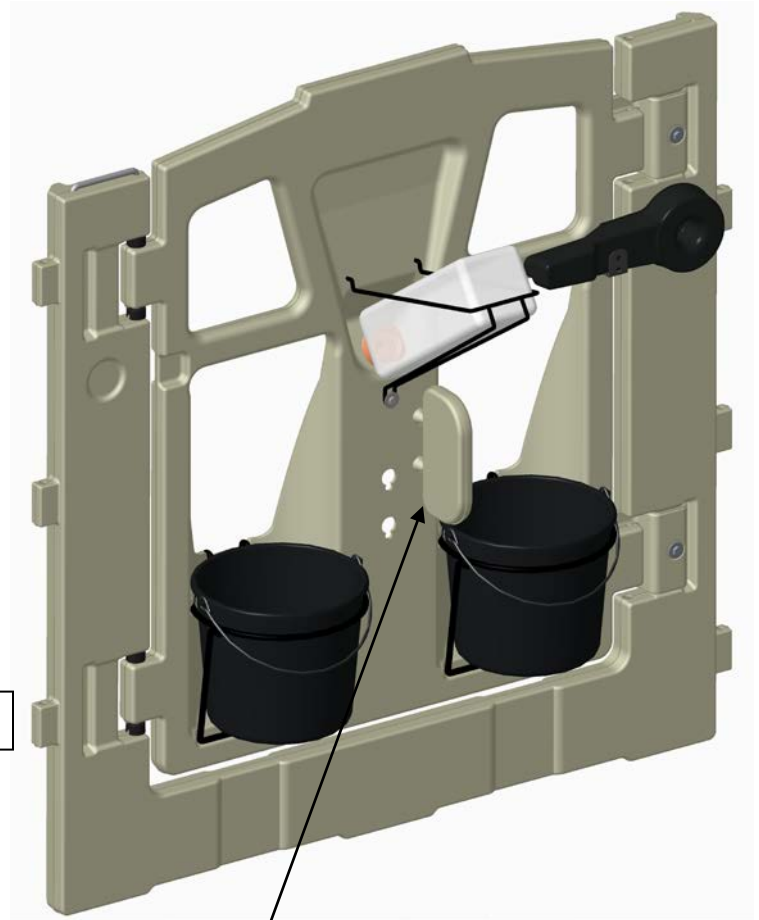
PAIL HOLDER LOCATIONS ARE DIMPLED ON DOOR AND NEED TO BE DRILLED. (DIMPLES ARE ON INSIDE OF DOOR)

TOP HOLE IS 1.0" DIAMETER AND THE BOTTOM HOLE IS 5/8" DIAMETER.

**NOTE:** ONCE DRILLED THE HOLES WILL OVERLAP.

1.0" DIAMETER

5/8" DIAMETER



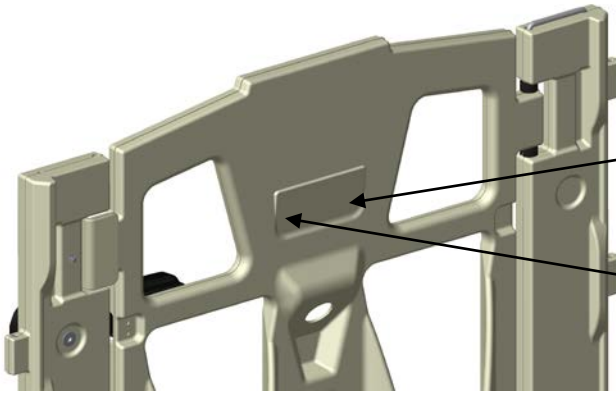
CT-6152

THE (CT-6152) PAIL DIVIDER IS DESIGNED TO BE A TIGHT SNAP FIT.



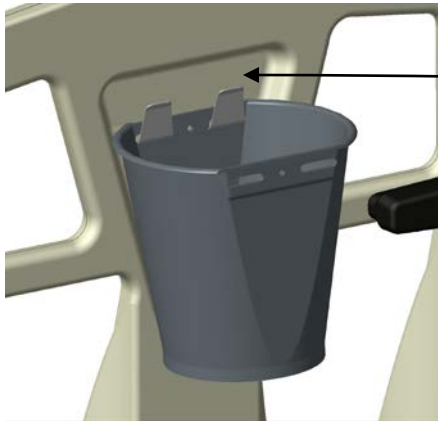


## NIPPLE PAIL ASSEMBLY



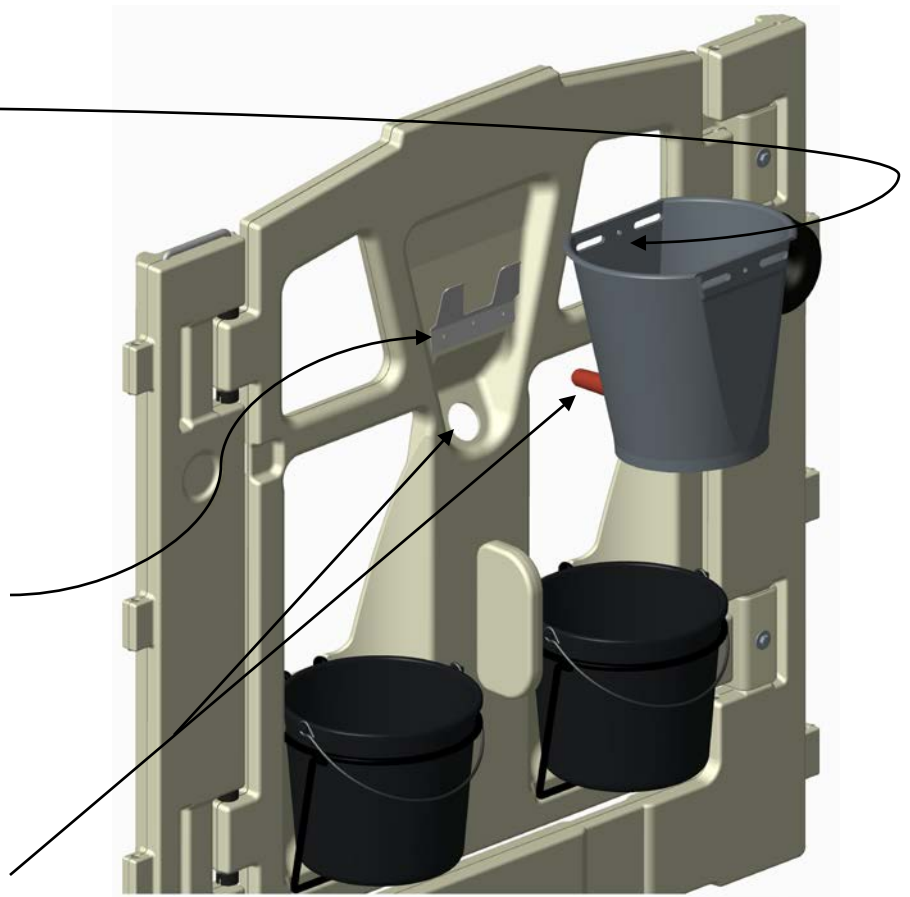
LOCATE THE 2 DIMPLE  
LOCATIONS ON INSIDE OF  
DOOR.

USING A 1/4" BIT, DRILL  
THROUGH THE DOOR AT  
THESE 2 LOCATIONS.



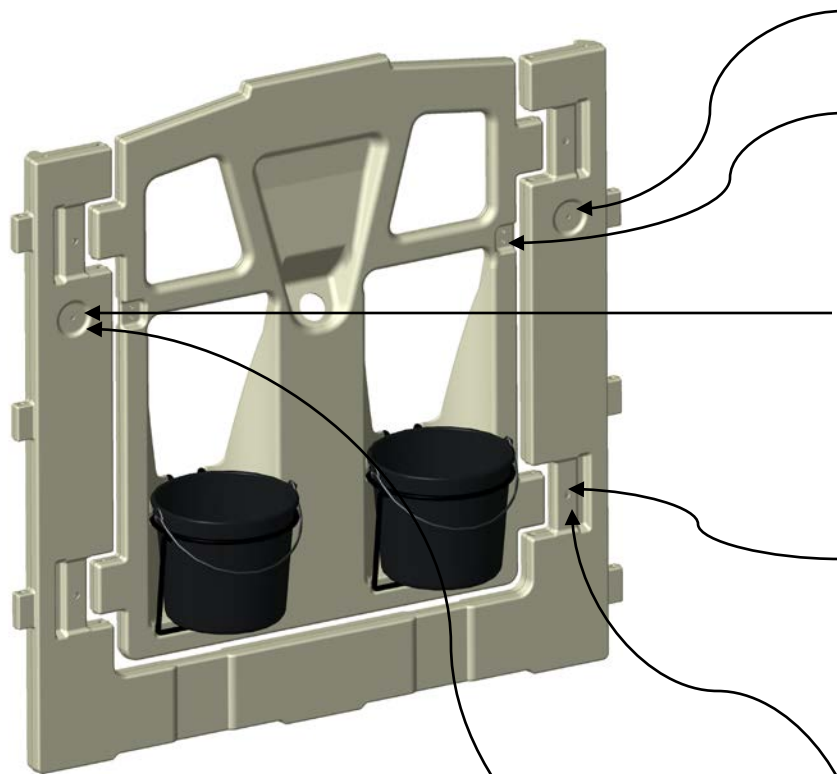
FROM OUTSIDE OF DOOR,  
MOUNT THE BRACKET USING  
SUPPLIED HARDWARE.

SLIDE THE PAIL ONTO BRACKET  
HOOKS, AND INSERT THE PAIL  
NIPPLE THROUGH THE 2.0"  
DOOR HOLE





## RIGHT DOOR SWING RETROFIT



REMOVE ALL HARDWARE FOR DOOR HANDLE, AND LATCH.

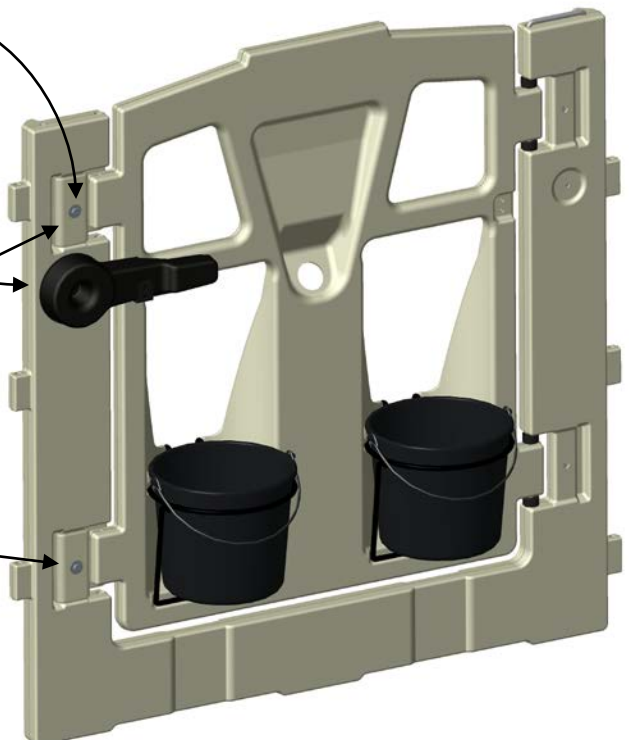
DRILL (**3/8" BIT**) ALL CORRESPONDING HOLES ON OTHER SIDE. **NOTE:** THESE LOCATIONS ARE DIMPLED, AND NEED TO BE DRILLED THROUGH THE STEEL PIPE.

ATTACH DOOR AND HANDLE WITH SAME HARDWARE.

REPEAT ABOVE PROCEDURE FOR THE DOOR STOPS. **NOTE:** NEW HOLE LOCATIONS ARE ALSO DIMPLED. (**2 LOCATIONS**)

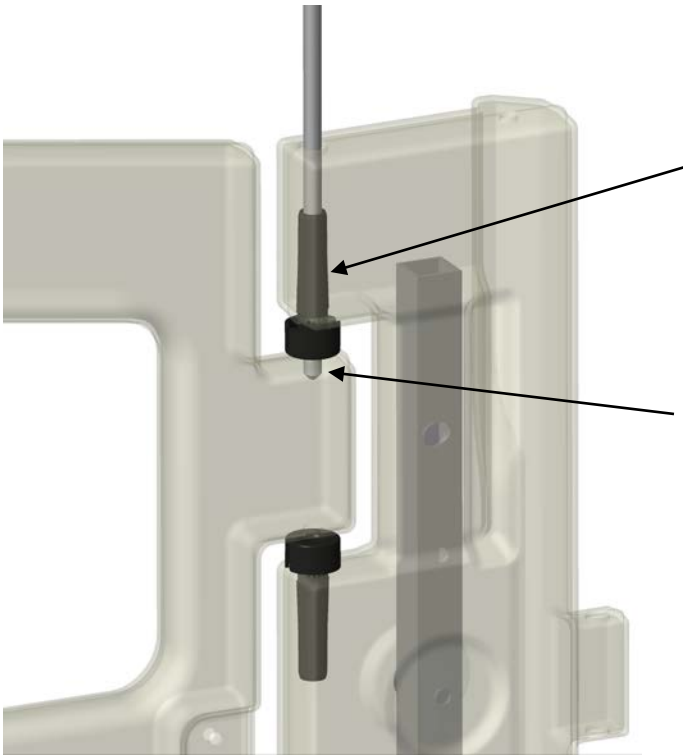
### INSIDE SWING DOOR OPTION:

BY MOUNTING THE DOOR STOPS ON THE INSIDE OF THE DOOR FRAME, THE DOOR WILL SWING IN NOT OUT.





## RIGHT DOOR SWING RETROFIT (CONTINUED)



REMOVE THE (4) HINGE PINS AND INSERT INTO THE OTHER SIDE OF THE FRAME – 5/8" HOLES WILL NEED TO BE DRILLED IN THE FRAME KNUCKLES AND 3/8" IN THE DOOR KNUCKLES. CONNECT THE DOOR AND FRAME WITH THE L-ROD.

**ASSEMBLY TIP:**  
WHEN INSERTING THE L-ROD, SWING THE DOOR IN PLACE TO ALIGN THE TOP HINGE PINS TO THE KNUCKLE HOLE.

